

# SAFETY / SERVICE INSPECTION

Door No: \_\_\_\_\_

## HAND GEARED ROLLER SHUTTER DOOR / ELECTRIC ROLLER SHUTTER DOOR



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| <p><b>1 Guide Fixing Bolts</b><br/>+ Check fixings are secure.</p> <p><b>2 Guide Bellmouth</b><br/>+ Check if formed correctly.</p> <p><b>3 Cup for Roller Shaft</b><br/>* Check shaft correctly located and safety pin/bolt safety bracket are in place.</p> <p><b>4 Barrel and Spring Assembly</b><br/>* Check tension on roller / shaft bearings / end castings for wear / excessive movement.</p> <p><b>5 Roller Shaft</b><br/>*Check shaft correctly fitted in cup / for wear.</p> <p><b>6 Bracket Mounting Angle / Cleat</b><br/>* Check securely fixed.</p> <p><b>7 Hood</b><br/>+ Check fixed securely.</p> <p><b>8 End Plate</b><br/>* Check securely fixed to mounting angle or structure.</p> <p><b>9 Gear Wheel</b><br/>+ Check for excessive wear / correctly positioned.</p> | <p><b>10 Chain Wheel Assembly</b><br/>+ Check for wear / correctly positioned / chain tensioned.</p> <p><b>11 Hand Chain</b><br/>+ Check for wear / correct length.</p> <p><b>12 Chain Locking Box</b><br/>+ Check secure.</p> <p><b>13 Side Guide and Mounting Angle / Cleat</b><br/>+ Check secure and if bent – serviceable. Light grease in guide.</p> <p><b>14 Curtain</b><br/>+ Check curtain secure to roller and for damage / end locks secure / if bent is it serviceable.</p> <p><b>15 Bottom Rail</b><br/>+ Check for damage.</p> <p><b>16 Control Panel</b><br/>+ Check secure</p> <p><b>17 Motor</b><br/>+ Check for secure / keyway fitted / drive chain correct tension</p> <p>* - Areas of Door that must be safety inspected<br/>+ - Areas of Door to be serviced.</p> |
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Date of Service: \_\_\_\_\_

Engineer and Signature: \_\_\_\_\_